

CUTTING / WELDING



Welding Stinger

BR-20

The BR-20 Welding Stinger is designed to hold the electrode at the optimum angle to the work piece delivering quality welds while reducing operator fatigue. The movable jaw design accepts a wide range of electrode diameters. The BR-20 Welding Stinger meets Mil-H-865D and is approved for Navy Use. All brass parts last longer under extreme conditions.

- Accepts wide range of electrodes
- Optimum angles to reduce fatigue



Welding Stinger

BR-21

The BR-21 compression type welding stinger is engineered with superior features. The BR-21 is lightweight, durable and designed to hold the electrode at the optimum angle to reduce diver fatigue.

- Index notch on the head helps divers find the hole, even in the dark. Improves rod insertion in low-vis environment
- Beveled seat keeps electrode at ideal angle. Groove eliminates electrode "wobble"
- Over-sized head is easier to hold
- Resistance O-ring on the shoulder ensures tension when head is tightened, increasing head life
- Handle and head are from hexagonal stock for sure gripping by a gloved hand
- Lightweight and durable
- Reduces diver fatigue



Cutting Torch

BR-22

The BR-22 Cutting Torch is ergonomically designed for diver comfort and reducing forearm fatigue. The torch is constructed from durable high-impact and corrosion resistant materials. All metal parts are brass. The non-conductive flexible coupler joining the oxygen control valve to the torch head is a key safety feature, unique in design and found only in Broco's torch.

The BR-22 can also be used as a welding electrode holder. The BR-22 Cutting Torch is built to deliver years of trouble-free performance at minimum cost.



High Volume Oxygen Regulator

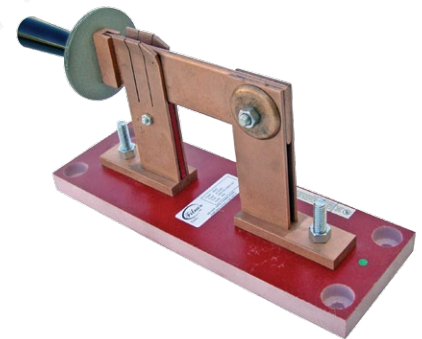
HVR-4401

The Broco® Underwater High-Volume Oxygen Regulator is a multi-stage unit delivering the constant flow and high volume required for underwater burning.

Collet and Washer Kits

SEE BELOW

Collet and Washer Kits		
TA-2214	Cutting	1/4 in.
TA-2238	Cutting	3/8 in.
TA-22516	Cutting	5/16 in.
TA-2218	Welding	1/8 in.
TA-22316	Welding	3/16 in.
TA-22532	Welding	5/32 in.



Filnor Knife Switch

SEE BELOW

Type "A" single throw open knife switches are used for underwater cutting and welding projects. These non-fusible knife switches (available in single or double throw) have a copper chromate finish.

- 250 Volt DC and 480 Volt A
- Corrosion resistant finish
- GPO-3 bases
- High clips and hinges

Ordering Information

Part No.	Weight	Amphere Rating
A-1008	7 lbs	300
A-1009	10 lbs	400