



# Viking Bayonet Glove System Manual



## IMPORTANT WARNINGS!

- The components included in this package are specifically designed for the glove ring system.
- A faulty assembly of the glove ring system can result in lost buoyancy at the surface as well as below the surface, which may be peril to life.
- Usage of other components, except for Viking cuffs and the Viking rubber ring may cause the ring system to malfunction and result in loss of buoyancy.
- See the Viking Dry Suit User's Manual for instructions of use and maintenance of the suit.

## Caution

The o-ring in the male bayonet ring is lubricated with silicone. Lubricate the o-ring on a regular basis to ensure easy donning. Avoid silicone spill on the dry suit.

## Component List

Make sure you have received all the components shown in the picture below and that there are two of every item.

**NOTE!** All of the blue plastic lock rings are identical.

### Glove components

### Sleeve components



1. Glove
2. Inner glove
3. Female bayonet ring
4. Glove lock ring
5. Viking Bellow Cuff
6. Male bayonet ring
7. Lock ring
8. Non-Viking suit lock ring (green)
9. Viking Bellow Cuff lock ring (blue)
10. Viking Pro Cuff lock ring (yellow)
11. Viking HD Cuff lock ring (black)

# 1. Mounting the Bayonet Glove System onto the Dry Suit

There are three different ways to mount the system onto the suit. This ensures that the Bayonet Glove System will fit most dry suits on the market:

## A. Glueing the Male Bayonet Ring Directly onto the Dry Suit

**Caution!** This should be done by an authorised Viking dealer. Use original Viking glue only.

Glue the male bayonet ring directly to the suit.



## B. Mounting the Male Bayonet Ring onto Permanently Attached Latex Cuffs

Enclosed with your package you will find a set of plastic lock rings of different thicknesses. The different rings match:

- Blue - Viking Bellow Cuff
- Yellow - Viking Pro Cuff
- Black - Viking HD Cuff
- Green - Non Viking suits



1. Slide the male bayonet ring over the permanently attached latex cuff.

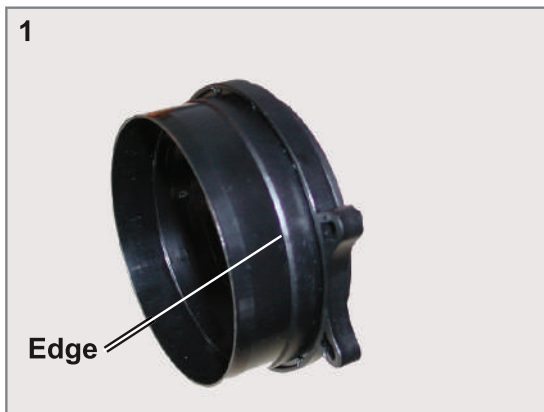


2. Choose the correct lock ring and insert it down the inside of the sleeve until the forward edge rests under the latex cuff slightly below the sleeve end.

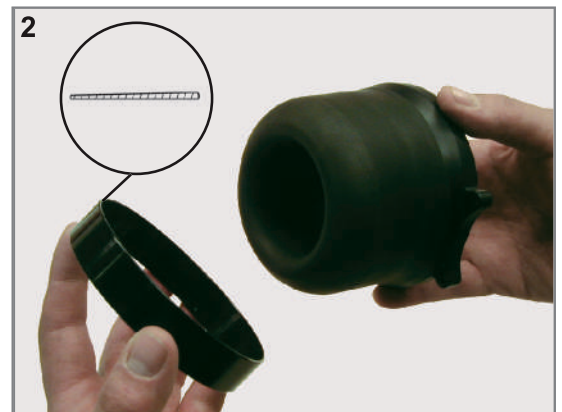


3. Align the thumb grips with the rubber tape of the sleeve to simplify donning. Press the lock ring into the male bayonet ring from inside the sleeve. Press until it fits to the inner edge of the male bayonet ring.

## C. Mounting the Male Bayonet Ring to the Viking Rubber Ring



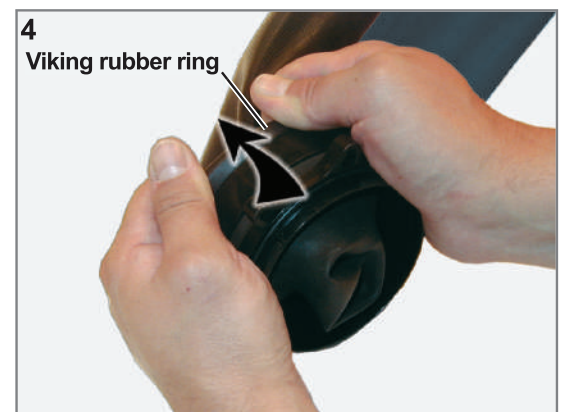
1. Fold the Viking Bellow Cuff over the male bayonet ring. Make sure to align the edge of the cuff with the small edge on the bayonet ring.



2. Secure the cuff with the black plastic lock ring. Direct the thicker part of the lock ring towards the bayonet ring.



3. Make sure to press the lock ring over the cuff all the way as shown in the picture above.



4. Slide the lower half of the male bayonet ring, including the attached cuff, into the Viking rubber ring. Fold the rubber ring back using both thumbs.



5. Force the rubber ring up and over the upper half of the bayonet ring. Press the rubber ring over the plastic lock ring using both thumbs until the inner edge of the rubber ring is secured by the lock ring.



6. The male bayonet ring mounted in the rubber ring. Align the thumb grips with the rubber tape of the sleeve to simplify donning.

## 2. Attaching the Latex Gloves



1. Put the glove through the blue plastic ring.



2. Fold the glove over the plastic ring and push it into the female part of the bayonet ring. Make sure that the hand grips of the bayonet ring are aligned with the thumb of the glove for easy operation.



3. Press the plastic ring firmly into the bayonet ring. Tip! Use one of the spare plastic rings to push the lock ring into its final position.

## 3. Donning of Glove

Use the Merino wool inner glove for thermal insulation.



1. Align the thumb grip of the female bayonet ring to the upper thumb grip of the male bayonet ring.



2. Turn the thumb grip of the female bayonet ring towards the lower thumb grip of the male bayonet ring to secure the glove. The Viking Bayonet Glove System is now ready for use.