

MAINTENANCE PROCEDURES

CONNECTORS

MAINTENANCE

The following procedures detail the maintenance requirements for the Rubber Molded Series and their associated parts. Even though this procedure appears simple, only qualified technicians should perform the maintenance. If connectors are periodically unmated SEA CON® recommends the following:

1. Before unmating ensure connectors are free of foreign contaminants. Visually check for and note any damage or abnormalities.
2. After unmating visually check for and note any damage, cuts or abnormalities.
3. Clean any grease, moisture or foreign particles from connectors and sealing surface area.
4. In the event the internal contact surfaces are dirty or have been exposed to water, the connector should be flushed with distilled or deionized water and thoroughly dried.
5. The surface should be dried using a low pressure (15 - 25 psi) gas stream of dry nitrogen or filtered compressed air (dry nitrogen is preferred). This drying procedure ensures the removal of any small foreign particles.
6. Electrically test the connector in accordance with the parameters of the system.
7. Apply a thin film of an appropriate silicone grease or spray to the sealing surface. Cover/protect connector from foreign contaminants until ready to mate.

INSTALLATION & TORQUE OPERATIONS

1. Only qualified technicians should perform installation and torquing operations.
2. *Torque values specified apply only when connector is installed in a metal housing.
3. Torque values listed are maximum values not to be exceeded.
4. Locking sleeves are finger/hand tightened only.

**Torque values are noted with actual part and can be found in pages to follow.*

NOTE: Torque values referenced in this literature assume installation into dry metal threads. Please contact the factory for recommendations.