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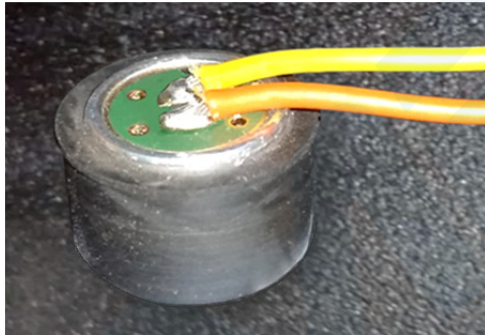
- Parts required:

1 ea. 14003-1	Panel Mic Panel
1 ea. M3CA0208	Mic Holder
1 ea. 450-0002-01	Membrane Vinyl

- Peel off black cover from **P/n 14003-1** panel microphone and replace with (1) **P/n 450-0002-01** panel mic membrane.



- Install **450-0002-01** Membrane on front side of **14003-1** Panel Mic.
- Fasten **M3CA0208** Panel Mic Holder to backside on panel using 3 small drops of super glue.
- Verify that both the holder hole and panel hole are properly aligned.
- Install Panel Mic into holder.
- Solder Panel Mic wires as shown with wires routed away from panel. **Warning:** DO NOT OVERHEAT or damage will occur to microphone.



- Bend the paired microphone wires towards panel and then completely cover the back of the panel mic, including the holder, with sealant (Household Goop) as shown.



- Let dry and perform a functional test to validate for proper installation and performance.