

ELECTRODES / RODS

Tubular Cutting Electrodes

BRO-CUT

High production cutting requires Ultrathermic burning to maximize production and keep operation costs low. But there are still times on a job where the control of steel tubular oxy-arc cutting is preferred. For those occasions Broco offers Bro-Cut flux-coated steel tubular electrodes.

Features

- Steel tubular oxy-arc cutting electrode
- Flux coated for stable arc and smooth burn
- Long lasting
- Large bore for optimum oxygen flow
- Electrostatically applied insulating coating
- Available in 5/16 in. 50 piece re-closeable package



Softouch Mild Steel Welding Rod

SEE BELOW

For wet welding mild steel and select low alloy steel. Meets or exceeds AWS E70XX specifications for underwater welding and is approved for Navy Use (ANU).

Ordering Information

UW-CS-1	1/8 in. O.D. x 14 in. L (8 lb tube contains 95 rods)
UW-CS-2	5/32 in. O.D. x 14 in. L (8 lb tube contains 69 rods)
UW-CS-3	3/16 in. Dia. x 14 in. L (8 lb tube contains 48 rods)

Please refer to next page for recommended current requirements



Broco Easytouch Wet Welding Rod

SEE BELOW

High deposition, all position, electrode is easy to light, easy to run (a controllable puddle with rippled bead appearance) and easy to clean. Meets AWS D.3.6 for underwater welding Type "B" welds.

Ordering Information

UW-EZ-1	1/8 in. O.D. x 14 in. L (8 lb tube contains 95 rods)
UW-EZ-2	5/32 in. O.D. x 14 in. L (8 lb tube containing 69 rods)
UW-EZ-3	3/16 in. Dia. x 14 in. L (8 lb tube containing 48 rods)

SofTouch S/S Welding Rod

SEE BELOW

For wet welding high nickel/chrome alloys and all grades of stainless steel. Eliminates all center/bead cracking. Exceeds AWS E312-16 specifications.

Ordering Information

UW-SS-1	1/8 in. O.D. x 14 in. L (8 lb tube contains 95 rods)
UW-SS-2	5/32 in. O.D. x 14 in. L (8 lb Tube containing 69 rods)

Note: E308L-16, E316L-16, and 3/32 in. diameter S/S rod available through special order from Amron P/N UW-SS-3
Please refer to previous page for recommended current requirements



Broco Ultra-Thermic Cutting Rod

SEE BELOW

Cuts ferrous or nonferrous metals, concrete, or rock. Readily ignited underwater, the rod will continue to burn without power until the oxygen supply is turned off. Works with any cutting torch.

Ordering Information

3818UW-25	3/8 in. O.D. x 18 in. L (25 lb box contains 66 rods)
3836UW-10	3/8 in. O.D. x 36 in. L (10 lb box contains 11 rods)
3836UW-25	3/8 in. O.D. x 36 in. L (25 lb box contains 31 rods)
1418UW-25	1/4 in. O.D. x 18 in. L (25 lb box contains 131 rods)